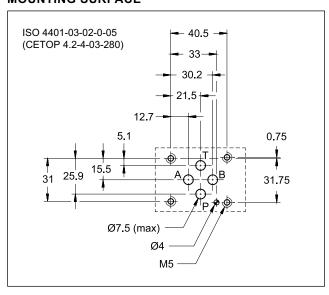


SUBPLATE MOUNTING ISO 4401-03

p max 280 barQ max 50 l/min

MOUNTING SURFACE



PERFORMANCES

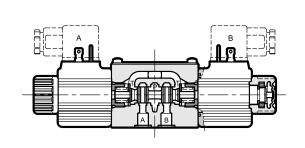
(with mineral oil of viscosity of 36 cSt at 50°C)

, , , , , , , , , , , , , , , , , , , ,				
		CC	CA	
Maximum operating pressure: - ports P - A - B - port T	bar	28 250	0 160	
Maximum flow rate	l/min	50		
Pressure drop Δp-Q	Se	ee point 4		
Operating limits	Se	ee point 5		
Electrical features	see point 7			
Electrical connections	se	see point 11		
Ambient temperature range	°C	-20 / +50		
Fluid temperature range	°C	-20 / +80		
Fluid viscosity range	cSt	400		
Fluid contamination degree according to ISO 4406:1998 class 20/18/15				
Recommended viscosity	cSt 25			
Masse: single solenoid valve double solenoid valve	kg	1, 1,		

Архангельск (8182)63-90-72 Астана (7172)727-132 Астрахань (8512)99-46-04 Барнаул (3852)73-04-60 Белгород (4722)40-23-64 Брянск (4832)59-03-52 Владивосток (423)249-28-31 Волгоград (8472)26-41-59 Воронеж (473)204-51-73 Екатеринбург (343)384-55-89 Иваново (4932)77-34-06 Ижевск (3412)26-03-58 Иркутск (395)279-98-46 Казань (843)206-01-48 Калининград (4012)72-03-81 Капуга (4842)92-23-67 Кемерово (3842)65-04-62 Киров (8332)68-02-04 Краснодра (861)203-40-90 Красноярск (391)204-63-61 Курск (4712)77-13-04 Липецк (4742)52-20-81 Магнитогорск (3519)55-03-13 Москва (495)268-04-70 Мурманск (8152)59-64-93 Набережные Челны (8552)20-53-41 Нижний Новгород (831)429-08-12 Новосибирск (3843)20-46-81 Новосибирск (383)227-86-73 Омск (3812)21-46-40 Орел (4862)44-53-42 Оренбург (3532)37-68-04 Пенза (8412)22-31-16

Киргизия (996)312-96-26-47 Россия (495)268-04-70

OPERATING PRINCIPLE



- Solenoid actuated directional control valve, direct operated, with mounting surface according to ISO 4401-03 standards.
- It is available in 3 and 4-ports versions, with 2 or 3 positions, in a wide range of spools.
- Compact design with reduced solenoid dimensions, suitable for mini-power packs and mobile and agricultural applications.
- The valve body is made with high strength iron castings provided with wide internal passages in order to

minimize the flow pressure drop. Wet armature solenoids with interchangeable coils are used (for further information on solenoids see point 7).

- The valve is available with DC or AC current solenoids and with several types of electrical connections to cover various installation requirements (see points 7 and 11).
- The DC valve comes with boot protected manual override which ensures a protection degree IP69K for connections types WK7 and WK8.
- It is available also with zinc-nickel surface treatment, that ensures a salt spray resistance up to 600 hours.

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Рязань (4912)46-61-64
Самара (846)206-03-16
Санкт-Петербург (812)309-46-40
Саратов (845)249-38-78
Севастополь (8692)22-31-93
Симферополь (3652)67-13-56
Смоленск (4812)29-41-54
Сочи (862)225-72-31
Ставрополь (8652)20-65-13

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Челябинск (351)202-03-61 Череповец (8202)49-02-64 Ярославль (4852)69-52-93

DL3



1 - IDENTIFICATION CODE D Solenoid operated directional valve Option: / W7 = Zinc-nickel surface treatment (see NOTE 2) Not available for AC Compact version valves. Omit if not required. ISO 4401-03 size-Manual override (see point 13) for DC version: omit for boot manual override Spool type (see point 3): integrated in the coil locking ring TΑ CK1 = knob manual override SA* ΤВ SB* RK for AC version: omit for manual override integrated in the tube Series no.: CM = manual override boot protected 10 = for direct current valves 11 = for alternate current valves (the overall and mounting dimensions remain Coil electrical connection: unchanged from 10 to 19) (see point 11) **K1** = plug for connector type EN 175301-803 (ex DIN 43650) (standard) Seals: N = NBR seals for mineral oil (standard) For D12 and D24 coils only: V = FPM seals for special fluids **K2** = plug for connector type AMP JUNIOR **K4** = outgoing cables WK7 = plug DEUTSCH DT04-2P for male connector type DEUTSCH DT06-2S WK8 = plug for connector type AMP SUPER SEAL DC power supply **D12** = 12 V **D24** = 24 V **D28** = 28 V **D48** = 48 V **D110** = 110 V **D220** = 220 V D00 = valve without coils (see NOTE 1) AC power supply **A24** = 24 V - 50 Hz **A110** = 110 V - 50 Hz **A230** = 230 V - 50 Hz A00 = valve without coils (see NOTE 1) NOTE 1: Coils locking ring and related OR are supplied together with the valves. NOTE 2: The standard surface treatment is phosphating black. On request we can supply these valves with zinc-nickel finishing,

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making the valve suitable to ensure a salt spray resistance up to 600 hours (test operated according to UNI EN ISO 9227 standard and test evaluation operated according to UNI EN ISO 10289 standard)

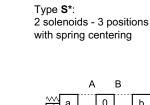


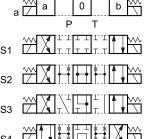
2 - HYDRAULIC FLUIDS

Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. For these fluids, use NBR seals (code N). For fluids HFDR type (phosphate esters) use FPM seals (code V). For the use of other fluid types such as HFA, HFB, HFC, please consult our technical department.

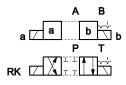
Using fluids at temperatures higher than 80 °C causes a faster degradation of the fluid and of the seals characteristics. The fluid must be preserved in its physical and chemical characteristics.

3 - SPOOL TYPE

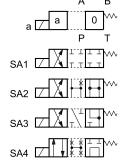




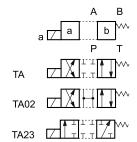
Type **RK**: 2 solenoids - 2 positions with mechanical retention



Type **SA***: 1 solenoid side A 2 positions (central + external) with spring centering

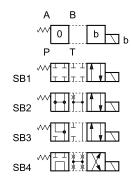


Type **TA**:
1 solenoid side A
2 external positions
with return spring

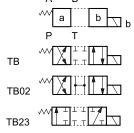


Type **SB***:
1 solenoid side B
2 positions (central + external)

with spring centering



Type **TB**:
1 solenoid side B
2 external positions with return spring



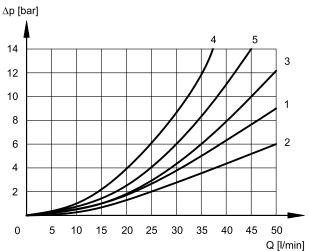
NOTE: Others spools available on request only.

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4 - PRESSURE DROPS ΔP -Q

(obtained with viscosity of 36 cSt at 50 °C)



ENERGIZED VALVE

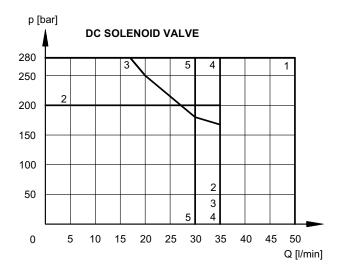
	FLOW DIRECTIONS						
SPOOL	P→A	P→B	A→T	B→T	P→T		
		CURVE	S ON G	RAPHS			
S1	1	1	1	1	-		
S2	1	1	2	2	3		
S3	3	3	2	2	-		
S4	4	4	4	4	5		
RK	1	1	1	1	-		
TA	3	3	3	3	-		

5 - OPERATING LIMITS

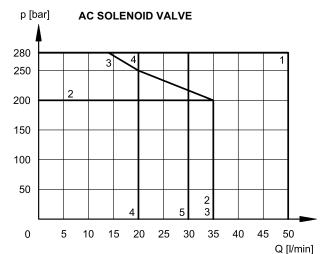
The curves define the flow rate operating fields according to the valve pressure of the different versions. The values indicated in the graphs are relevant to the standard solenoid valve.

The limits have been tested with a standard valve, with 4-ports operation. They can be considerably reduced if a 4-ports valve is used as 3-ports valve with port A or B plugged or without flow.

The values have been obtained according to ISO 6403 norm with solenoids at rated temperature and supplied with voltage equal to 90% of the nominal voltage. The value have been obtained with mineral oil, viscosity 36 cSt, temperature 50 °C and filtration according to ISO 4406:1999 class 18/16/13.



SPOOL	CURVE
S1, TA	1
S2	2
S3	3
S4	4
RK	5



SPOOL	CURVE
S1, TA	1
S2	2
S3	3
S4	4
RK	5

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6 - SWITCHING TIMES

The values indicated are obtained with spool S1, according to ISO 6403 standard, with mineral oil viscosity 36 cSt at 50°C.

CLIDDLY	TIMES (±	10%) [ms]		
SUPPLY	ENERGIZING	DE-ENERGIZING		
DC	25 ÷ 75	15 ÷ 25		
AC	10 ÷ 25	15 ÷ 30		

7 - ELECTRICAL FEATURES

7.1 - Solenoids

These are essentially made up of two parts: tube and coil. The tube is threaded into the valve body and includes the armature that moves immersed in oil, without wear. The inner part, in contact with the oil in the return line, ensures heat dissipation.

The coil is fastened to the tube by a threaded ring, and can be rotated freely, to suit the available space.

The interchangeability of coils of different voltages is allowed within the same type of supply current, alternating or direct.

Protection from atmospheric agents IEC 60529

The IP protection degree is intended for the whole valve. It is guaranteed only with both valve and connectors of an equivalent IP grade, correctly connected and installed.

Electric connection	IP65	IP66	IP67	IP68	IP69 IP69K (*)
K1 EN 175301-803	х	x (#)			
K2 AMP JUNIOR	х		х		
K4 outgoing cables	х				
WK7 DEUTSCH DT04 male	х		х	х	х
WK8 AMP SUPER SEAL	х	х	х	х	х

^(#) valid for DC valves only

SUPPLY VOLTAGE FLUCTUATION	± 10% Vnom
MAX SWITCH ON FREQUENCY	10.000 ins/hr
DUTY CYCLE	100%
ELECTROMAGNETIC COMPATIBILITY (EMC)	In compliance with 2014/30/EU
LOW VOLTAGE	In compliance with 2014/35/EU
CLASS OF PROTECTION Coil insulation (VDE 0580) Impregnation	class H class H

NOTE: In order to further reduce the emissions, with DC supply, use of type H connectors is recommended. These prevent voltage peaks on opening of the coil supply electrical circuit (see cat. 49 000).

7.2 - Current and absorbed power for DC solenoid valve

The table shows current and power consumption values of the DC coils.

Using connectors type "D" (see cat. 49 000) with embedded bridge rectifier it is possible to feed DC coils (starting from 48V voltage) with alternating current (50 or 60 Hz), considering a reduction of the operating limits.

Coils for direct current (values ±5%)

	Resistance at 20°C	Current consumption						
	[Ω]	[A]	[W]	K1	K2	K4	WK7	WK8
D12	5,4	2,20	26,5	1902740	1902750	1902770	1903510	1903520
D24	20,7	1,16	27,8	1902741	1902751	1902771	1903511	1903521
D28	27,5	1,02	28,5	1902744				
D48	82	0,58	28	1902745				
D110	424	0,26	28,5	1902746				
D220	1856	0,12	26,1	1902747				

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^(*) The protection degree IP69K is not taken into account in IEC 60529 but it is included in both ISO 20653.



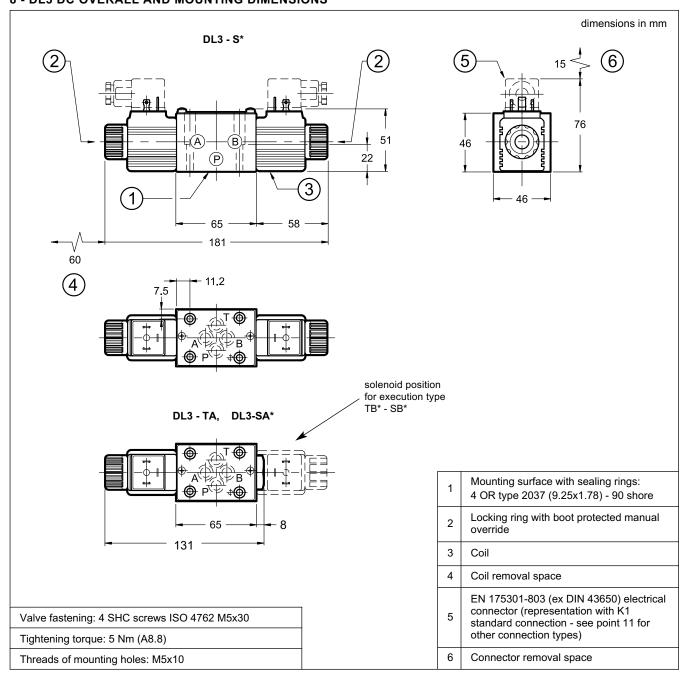
7.3 - AC valve - Current and power consumption

In alternating current energizing, an initial phase (maximum movement) is seen, during which the solenoid consumes elevated value currents (inrush current); the current values diminish during the plunger stroke until it reaches the minimum values (holding current) when the plunger reaches the stroke end. The table shows the values of absorption at the inrush and at holding.

Coils for alternating current (values ±10%)

	Nominal voltage [V]	Freq. [Hz]	Resistance at 20°C [Ω]	Current consumption at inrush [A]	Current consumption at holding [A]	Power consumption at inrush [VA]	Power consumption at holding [VA]	Coil code K1
A24	24		2,7	4,5	1,47	109,2	35,3	1903190
A110	110	50	73,4	1,0	0,31	107,8	34,1	1903192
A230	230		320	0,5	0,16	112,7	36,8	1903193

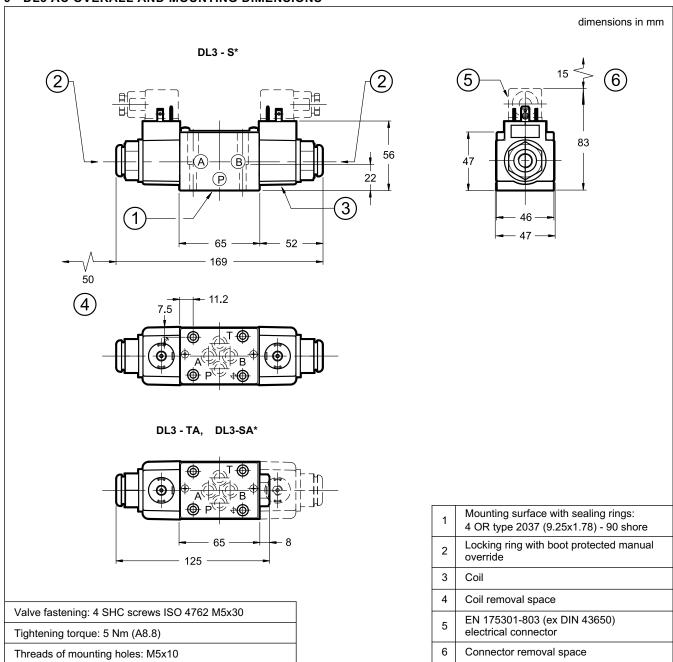
8 - DL3 DC OVERALL AND MOUNTING DIMENSIONS



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9 - DL3 AC OVERALL AND MOUNTING DIMENSIONS

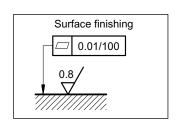


10 - INSTALLATION

Configurations with centering and return springs can be mounted in any position; type RK valves - without springs and with mechanical detent - must be mounted with the longitudinal axis horizontal.

Valve fitting takes place by means of screws or tie rods, fixing the valve on a lapped surface, with values of planarity and smoothness that are equal to or better than those indicated in the drawing.

If the minimum values of planarity or smoothness are not met, fluid leakages between valve and mounting surface can easily occur.

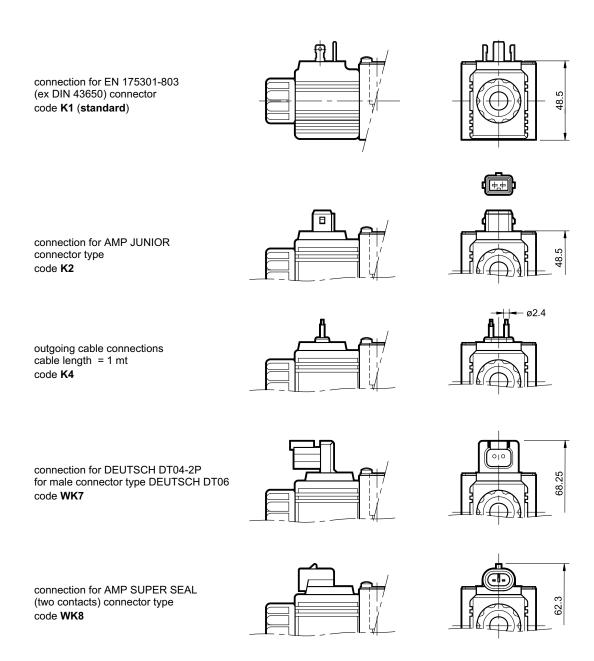


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DL3



11 - ELECTRIC CONNECTIONS



12 - ELECTRIC CONNECTORS

Solenoid operated valves are delivered without connectors. Connectors type EN 175301-803 (ex DIN 43650) for K1 connections can be ordered separately. See catalogue 49 000.

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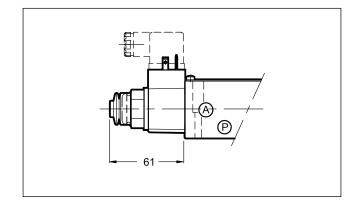
13 - OPTIONAL MANUAL OVERRIDES

13.1 - Boot protected manual override

On the DC version the boot override is integrated in the coil locking ring, as standard.

On the AC version, however, the boot override can be ordered by entering the code **CM** in the identification code at point 1, or is available as option to be ordered separately.

code **3401210001**

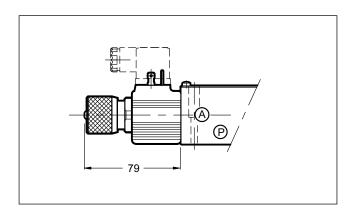


13.2 - Knob manual override

Available only for DC version.

The knob override can be ordered by entering the code **CK1** in the identification code at point 1, or is available as option to be ordered separately.

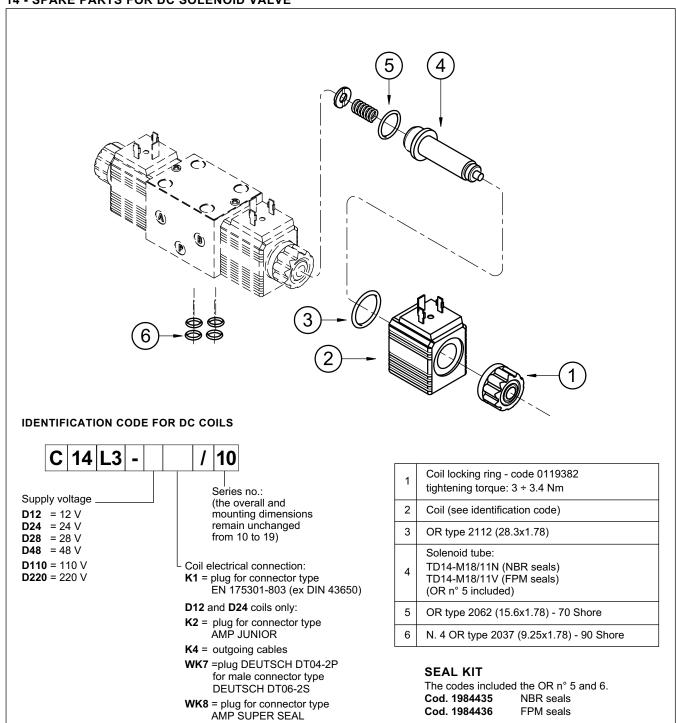
code **3404100046**



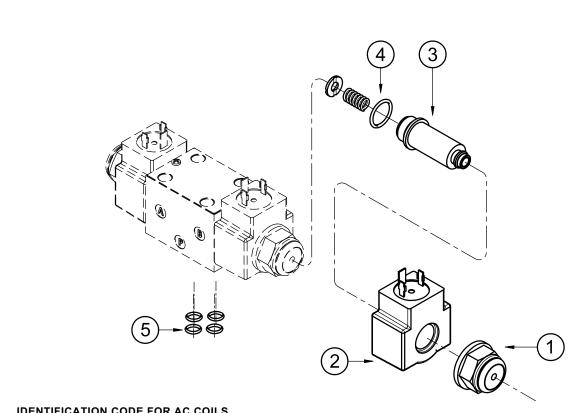
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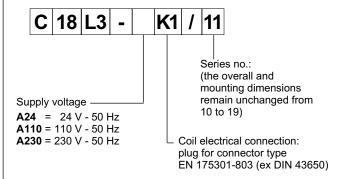
14 - SPARE PARTS FOR DC SOLENOID VALVE



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IDENTIFICATION CODE FOR AC COILS



1	Coil locking ring - code. 0119469 tightening torque: 3 ÷ 3.4 Nm
2	Coil (see identification code)
3	Solenoid tube: TA18-M18/11N (NBR seals) TA18-M18/11V (FPM seals) (OR n° 4 included)
4	OR type 2062 (15.6x1.78) - 70 Shore
5	N. 4 OR type 2037 (9.25x1.78) - 90 Shore

SEAL KIT

The codes included the OR n° 4 and 5. Cod. 1984435 NBR seals Cod. 1984436 FPM seals

16 - SUBPLATES

(see catalogue 51 000)

Type PMMD-AI3G with rear ports Type PMMD-AL3G with side ports P, T, A, B port threading: 3/8" BSP

Архангельск (8182)63-90-72 Астана (7172)727-132 Астрахань (8512)99-46-04 Барнаул (3852)73-04-60 Белгород (4722)40-23-64 Брянск (4832)59-03-52 Брянск (4632)39-03-32 Владивосток (423)249-28-31 Волгоград (844)278-03-48 Вологда (8172)26-41-59 Воронеж (473)204-51-73 Екатеринбург (343)384-55-89 Иваново (4932)77-34-06

/жевск (3412)26-03-58 Иркутск (395)279-98-46 Казань (843)206-01-48 Калининград (4012)72-03-81 Калуга (4842)92-23-67 Кемерово (3842)65-04-62 Киров (8332)68-02-04 Киров (8332)68-02-04 Краснодар (861)203-40-90 Красноярск (391)204-63-61 Курск (4712)77-13-04 Липецк (4742)52-20-81

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