

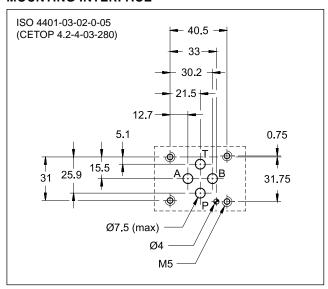
## DS3L

# 8 WATT SOLENOID OPERATED DIRECTIONAL CONTROL VALVE SERIES 10

## SUBPLATE MOUNTING ISO 4401-03

p max 280 bar
Q max 60 l/min

#### **MOUNTING INTERFACE**



#### **PERFORMANCES**

(with mineral oil of viscosity of 36 cSt at 50°C)

Maximum operating pressure: - ports P - A - B - port T	bar	280 210	
Maximum flow rate	l/min	60	
Pressure drop ∆p-Q	see point 4		
Operating limits	see point 5		
Electrical features	see point 7		
Ambient temperature range	°C	-20 / +50	
Fluid temperature range	°C	-20 / +80	
Fluid viscosity range	cSt	10 ÷ 400	
Fluid contamination degree	according to ISO 4406:1999 class 20/18/15		
Recommended viscosity	cSt	25	
Mass: single solenoid valve double solenoid valve	kg	1,5 2	

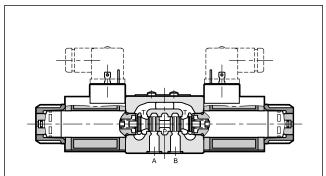
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#### OPERATING PRINCIPLE



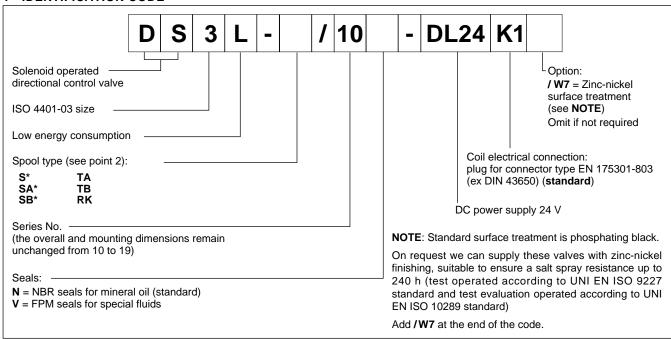
- Low consumption (8 watt) direct operated directional solenoid valve for subplate mounting, with mounting surface according to ISO 4401-03 standards.
- The valve body is made with high strength iron castings provided with wide internal passages in order to minimize the flow pressure drop. Wet armature solenoids with interchangeable coils are used (for further information on solenoids see point 7).
- The valve is available in the 4-port version, 2 or 3 positions, and with the most common spools.
  - It is available also with zinc-nickel surface treatment, that ensures a salt spray resistance up to 240 hours.
  - Solenoids are 24 V power supply, DC.

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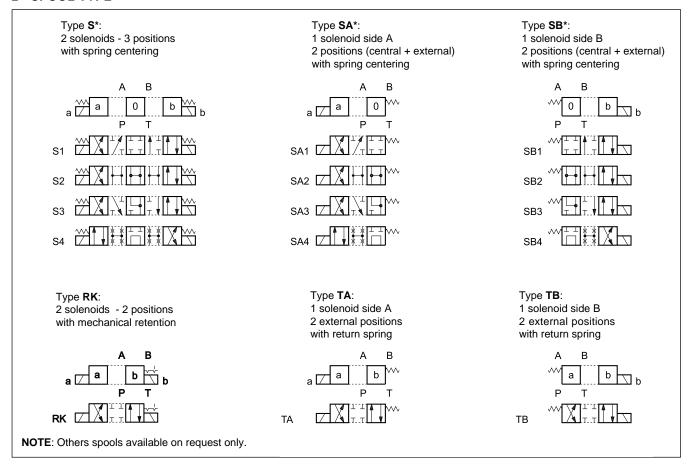
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#### 1 - IDENTIFICATION CODE



#### 2 - SPOOL TYPE



### 3 - HYDRAULIC FLUIDS

Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. For these fluids, use NBR seals (code N). For fluids HFDR type (phosphate esters) use FPM seals (code V). For the use of other fluid types such as HFA, HFB, HFC, please consult our technical department.

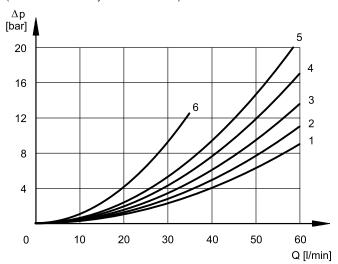
Using fluids at temperatures higher than 80 °C causes a faster degradation of the fluid and of the seals characteristics. The fluid must be preserved in its physical and chemical characteristics.

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#### 4 - PRESSURE DROPS AP-Q

(obtained with viscosity of 36 cSt at 50 °C)



#### **ENERGIZED VALVE**

	FLOW DIRECTIONS				
SPOOL	P→A	P→B	A→T	В→Т	P→T
	CURVES ON GRAPH				
S1, SA1, SB1	2	2	3	3	
S2, SA2, SB2	1	1	2	2	3
S3, SA3, SB3	3	3	1	1	
S4, SA4, SB4	5	5	5	5	
TA, TB	3	3	4	3	
RK	2	2	3	3	

#### **DE-ENERGIZED VALVE**

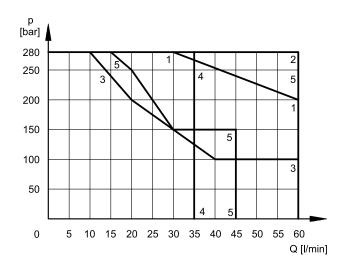
	FLOW DIRECTIONS				
SPOOL	P→A	Р→В	A→T	В→Т	P→T
	CURVES ON GRAPH				
S3, SA3, SB3			6	6	

#### 5 - OPERATING LIMITS

The curves define the flow rate operating fields according to the valve pressure of the different versions.

The values have been obtained according to ISO 6403 norm with solenoids at rated temperature and supplied with voltage equal to 90% of the nominal voltage. The value have been obtained with mineral oil, viscosity 36 cSt, temperature 50 °C and filtration according to ISO 4406:1999 class 18/16/13.

TA spools limits refer to the 4-port operation. The operating limits of a 4-port valve in 3-port operation or with port A or B plugged or without flow may reduce considerably.



SPOOL	CURVE
S1	1
S2	2
S3	3
S4	4
TA	5
RK	2

#### 6 - SWITCHING TIMES

The values indicated are obtained with spool S2, according to ISO 6403 standard, with mineral oil viscosity 36 cSt at 50 °C.

TIMES (±10%) [ms]			
ENERGIZING	DE-ENERGIZING		
100	20 ÷ 30		

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#### 7 - ELECTRICAL FEATURES

#### 7.1 - Solenoids

These are essentially made up of two parts: tube and coil. The tube is threaded into the valve body and includes the armature that moves immersed in oil, without wear. The inner part, in contact with the oil in the return line, ensures heat dissipation.

The coil is fastened to the tube by a threaded ring, and can be rotated  $360^\circ$ , to suit the available space.

SUPPLY VOLTAGE FLUCTUATION	± 10% Vnom		
MAX SWITCH ON FREQUENCY	7.000 ins/hr		
DUTY CYCLE	100%		
ELECTROMAGNETIC COMPATIBILITY (EMC)	In compliance with 2014/30/EU		
LOW VOLTAGE	In compliance with 2014/35/EU		
CLASS OF PROTECTION Atmospheric agents IEC 60529 Coil insulation (VDE 0580) Impregnation	IP 65 ( <b>NOTE</b> ) class H class F		

**NOTE**: The IP65 protection degree is guaranteed only with the connector correctly connected and installed.

#### 7.2 - Current and absorbed power for solenoid valve

The table shows current and power consumption values relevant to the 24 VDC coil.

#### Coil for direct current (values ±10%)

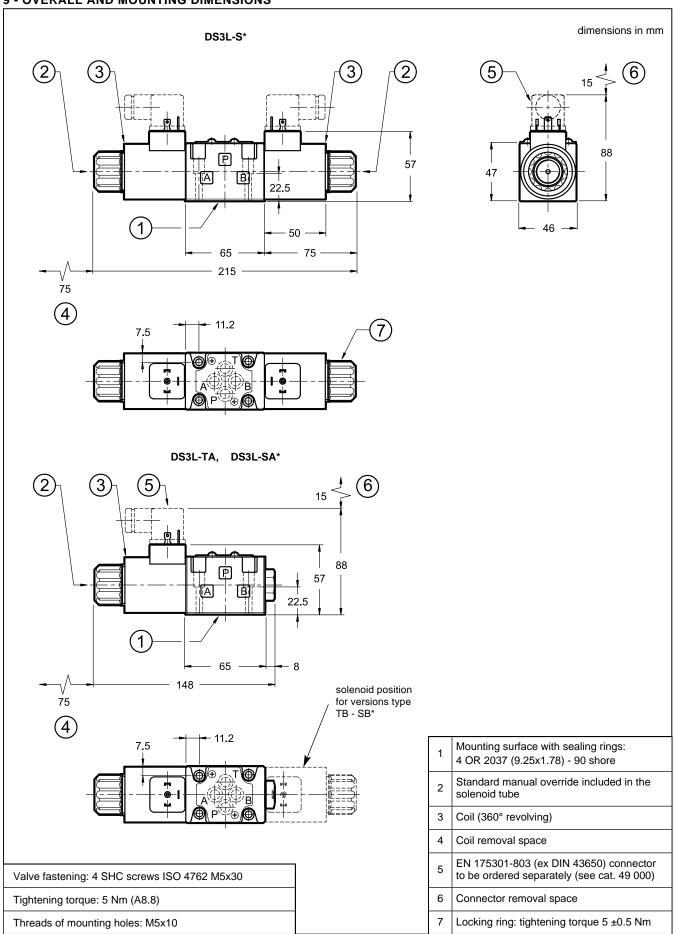
	Nominal voltage [V]	Resistance at 20°C [Ω]	Current consumpt.	Power consumpt [W]	Coil code
DL24	24	64.6	0.37	8.92	1903291

#### 8 - ELECTRIC CONNECTORS

Solenoid operated are delivered without connectors. Connectors must be ordered separately. See catalogue 49 000.

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#### 9 - OVERALL AND MOUNTING DIMENSIONS



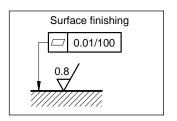
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#### 10 - INSTALLATION

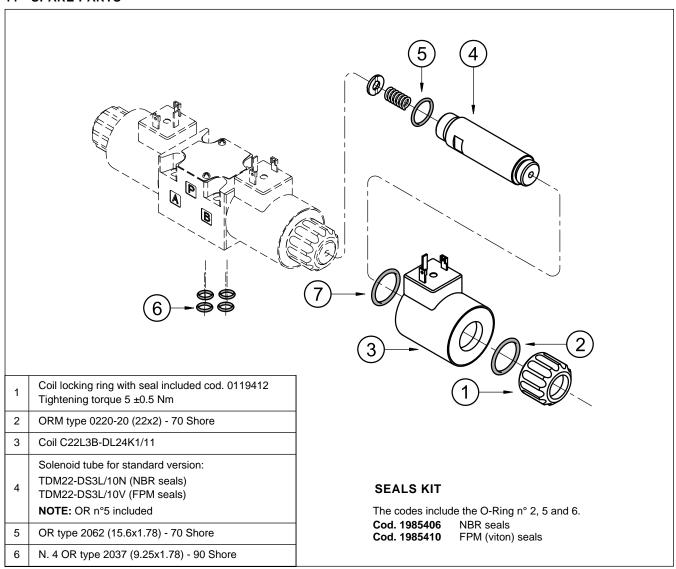
Configurations with centering and return springs can be mounted in any position; type RK valves - without springs and with mechanical detent - must be mounted with the longitudinal axis horizontal.

Valve fitting takes place by means of screws or tie rods, fixing the valve on a lapped surface, with values of planarity and smoothness that are equal to or better than those indicated in the drawing.

If the minimum values of planarity or smoothness are not met, fluid leakages between valve and mounting surface can easily occur.



#### 11 - SPARE PARTS



#### 12 - SUBPLATES

(see catalogue 51 000)

Type PMMD-AI3G with rear ports 3/8" BSP

Type PMMD-AL3G with side ports 3/8" BSP

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